

# Hampton Arc - Hammock Stand

*Congratulations on your purchase of the Roman Arc® II Hammock Stand. We believe that you will find it a product of unsurpassed quality and durability*

The Roman Arc® II Hammock Stand is packaged in two boxes. These boxes should contain the following parts:

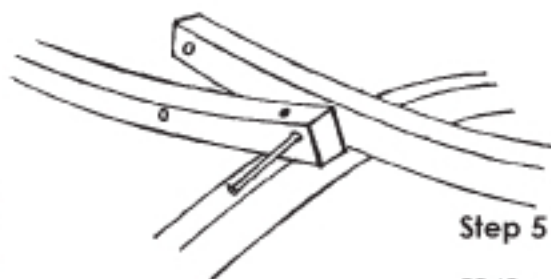
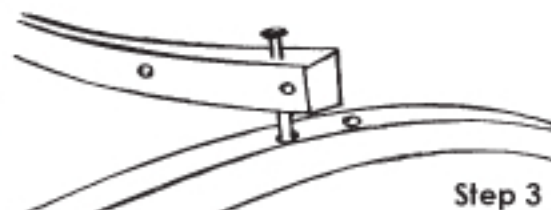
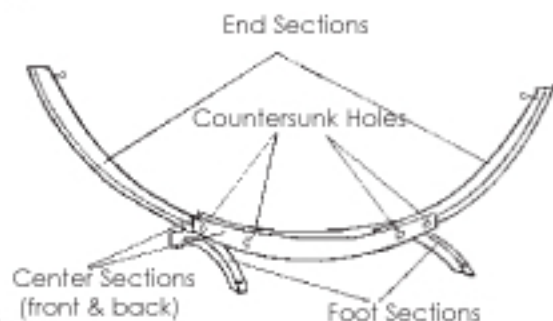
- |                                    |  |
|------------------------------------|--|
| (1) Center Section                 | (2) 3/8" Galvanized Hex Head bolts                           |
| (1) Foot Section                   | (5) 3/8" Galvanized Nuts                                     |
| (1) End Section                    | (12) 3/8" Galvanized Flat Washers                            |
| (1) 3/8" Galvanized Eyebolt        | (1) "S" Hook   |
| (2) 3/8" Galvanized Carriage bolts | (1) 9/16" Deep well socket tool                              |
|                                    | * Insert a screwdriver through side holes to use as a handle |

## Assembly:

**NOTE:** All hex head bolts & eye bolts require a washer on each end. Carriage head bolts require a washer just on nut end.

1. Place one center section in rocking position.
2. Place one foot section so that the flat area on the bottom is down.
3. Place the foot section under the center section. The foot section should lean in toward the center section. Center section holes are countersunk recessed holes on one side. When attaching the foot section, make sure the countersunk side is to the outside of the frame. Line up bolt hole and insert carriage bolt as shown in illustration. Important: Do not tighten any bolts until assembly is completed!
4. Repeat steps 2 and 3 on the other end.
5. Take end section and place on foot section so one bottom hole aligns with proper bottom hole on center section. Install hex head bolts. Important: Use washer on the head of the hex head bolt.
6. Raise the end section so that both holes align and install remaining bolt, using a washer on the head of the bolt.
7. Repeat steps 5 and 6 at the other end of the center section.

8. Take 2nd center section and attach to frame, aligning all 4 holes. Slide bolts through. Be sure to use a washer on the nut end of the bolt. Important: Make sure the countersunk holes are on the outside of the frame.



# Hampton Arc - Hammock Stand

6. Raise the end section so that both holes align and install remaining bolt, using a washer on the head of the bolt.

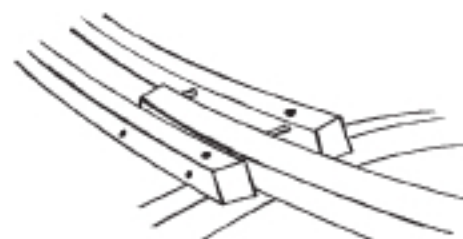
7. Repeat steps 5 and 6 at the other end of the center section.

8. Take 2nd center section and attach to frame, aligning all 4 holes. Slide bolts through. Be sure to use a washer on the nut end of the bolt. Important: Make sure the countersunk holes are on the outside of the frame.

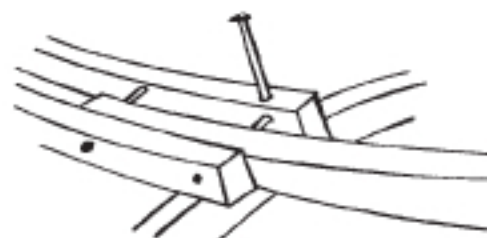
\* If necessary, use a hammer and another free bolt to tap bolts through the center and end sections. The free bolt is used to avoid damage to the side of the center sections from the hammer.

9. Pass carriage head bolt through 2nd center section and into foot section.

10. Insert eye bolt in top end of section in the hole provided. Use a washer on the front and back of each eye bolt. Tighten with the nuts provided.



Step 6



Step 8

11. Install "S" hooks to attach hammock to stand.

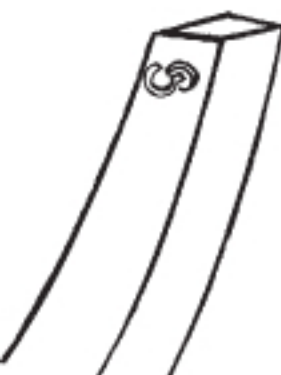
12. Tighten all bolts with socket tool provided. Important: Avoid overtightening bolts!

**WARNING - DO NOT EXCEED LOAD OF 600 LBS.**

## Care and maintenance of The Roman Arc® II Hammock Stand:

A large part of the beauty of cypress wood is that time and Mother Nature paint it a silvery gray in the outdoors. Another quality of this wood is that it contains natural oils that help it resist damage from the elements. A coat of boiled linseed oil applied each year will provide additional moisture to the wood and keep your stand in optimum condition. For years of use, the Roman Arc® II should be disassembled each year and stored.

**PRECAUTION: MANUFACTURER NOT RESPONSIBLE FOR ROT OR DECAY CAUSED BY NATURAL ELEMENTS AND WET CLIMATE CONDITION.** It is suggested that the Roman Arc® II is removed from the elements during seasons when not in use.



**WARRANTY INFORMATION:** This product has a one-year warranty which covers workmanship and material quality. We will replace any products if found to be defective within one year of normal use. Prolonged exposure to weather conditions, including snow, rain, and humidity are not covered under the warranty nor is damage caused by normal wear, mildew, improper care including storage, maintenance, and installation. Our customer service department will be able to help you with a warranty claim.